## SECTION 1 - Product and Company Identification

**Manufacturer:** E.I. du Pont de Nemours & Co.
du Pont Performance Coatings
Wilmington, DE, 19898

**Telephone:**
- Product Information: (800) 441-7515
- Medical Emergency: (800) 441-3637
- Transportation Emergency: (800) 424-9300

**Product:** IMRON® POLYURETHANE ENAMEL TINTS

**DOT Shipping Name:** See DOT addendum.

**Hazardous Materials Information:** See Section 10.

## SECTION 2 - Composition, Information on Ingredients

<table>
<thead>
<tr>
<th>INGREDIENTS</th>
<th>CAS #</th>
<th>VAPOR PRESSURE</th>
<th>EXPOSURE LIMITS</th>
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<tbody>
<tr>
<td></td>
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<td>A</td>
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<tr>
<td>ACRYLIC POLYMER-A</td>
<td>25067-83-8</td>
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<td></td>
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<td>0.5 mg/m³</td>
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<td>8 &amp; 12 hour TWA</td>
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<td>AROMATIC HYDROCARBON</td>
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<td>BUTYL ACETATE</td>
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<th>Limit Type</th>
<th>TWA Limit</th>
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<tr>
<td>LEAD CHROMATE MOLYBDATE</td>
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<td>MONOAZO PIGMENT</td>
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<td>PHTHALOCYANINE BLUE PIGMENT</td>
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<td>D 10.0 ppm</td>
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<td>N-BUTYL ALCOHOL</td>
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<td>NICKEL AZO COMPLEX</td>
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<td>RED IRON OXIDE LIGHT</td>
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<td>STODDARD SOLVENT</td>
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### TWA Values

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS No.</th>
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<th>8 &amp; 12 hour</th>
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<tr>
<td>Toluene</td>
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<td>VM&amp;P Naphtha</td>
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<td>Xylene</td>
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<td>1,2,4-Trimethylbenzene</td>
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</table>

### Other Potential Health Effects in addition to those listed above:

#### Alumina
- May cause skin irritation with discomfort or rash.
- May cause eye irritation with discomfort, tearing, or blurred vision.

#### Aromatic Hydrocarbon
- Laboratory studies with rats have shown that petroleum distillates can cause kidney damage and kidney or liver tumors. These effects were not seen in similar studies with guinea pigs, dogs, or monkeys.
- Several studies evaluating petroleum workers have not shown a significant increase of kidney damage or an increase in kidney or liver tumors.

#### Butyl Acetate
- May cause abnormal liver function. The following medical conditions may be aggravated by exposure: respiratory system.
- Tests for embryotoxic activity in animals has been inconclusive.
- Rats exposed to very high airborne levels have exhibited high frequency hearing deficits. The significance of this to man is unknown. Has been toxic to the fetus in laboratory animals at doses that are toxic to the mother.

#### Carbon Black
- Is an IARC, NTP or OSHA carcinogen.

#### Chrome-Antimony Titanate
- May cause irritation of the mucous membranes.
- Repeated and prolonged overexposure may lead to chronic lung disease. Antimony and chromium are incorporated into the crystal structure of titanium dioxide. As such they are chemically and biologically inert.

#### Ethyl Acetic Ester
- Tests in laboratory animals have shown effects on any of the following organs/systems: blood   kidneys   liver

#### Ethylbenzene
- Is an IARC, NTP or OSHA carcinogen. Increased susceptibility to the effects of this material may be observed in people with preexisting disease of any of the following: central nervous system   kidneys   liver   lungs
- Recurrent overexposure may result in liver and kidney injury. Studies in laboratory animals have shown reproductive, embryotoxic and developmental effects.

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*ACGIH, OSHA, DuPont, Suppliers. Limits are 8 hour TWA unless otherwise specified. Vapor pressure @25°C unless otherwise noted.*
LEAD CHROMATE
Is an IARC, NTP or OSHA carcinogen.
Over exposure to lead may cause adverse effects to the blood forming, nervous, urinary, reproductive systems including embryotoxic effects. Symptoms may include loss of appetite, anemia, disturbance of sleep and fatigue. See OSHA lead standard 29CFR1910.1025. For exposures longer than 8 hours the OSHA exposure limit is reduced by this formula: limit(in ug/m³) = 400/hours worked in the day.
WARNING: This chemical is known to the State of California to cause cancer and birth defects or other reproductive harm

LEAD CHROMATE MOLYBDATE
Is an IARC, NTP or OSHA carcinogen.
Over exposure to lead may cause adverse effects to the blood forming, nervous, urinary, reproductive systems including embryotoxic effects. Symptoms may include loss of appetite, anemia, disturbance of sleep and fatigue. See OSHA lead standard 29CFR1910.1025. For exposures longer than 8 hours the OSHA exposure limit is reduced by this formula: limit(in ug/m³) = 400/hours worked in the day.
WARNING: This chemical is known to the State of California to cause cancer and birth defects or other reproductive harm

MEDIUM MINERAL SPIRITS
Laboratory studies with rats have shown that petroleum distillates can cause kidney damage and kidney or liver tumors. These effects were not seen in similar studies with guinea pigs, dogs, or monkeys. Several studies evaluating petroleum workers have not shown a significant increase of kidney damage or an increase in kidney or liver tumors.

N-BUTYL ALCOHOL
May cause abnormal blood forming function with anemia. Liquid splashes in the eye may result in chemical burns.

NICKEL AZO COMPLEX
Is an IARC, NTP or OSHA carcinogen. Repeated exposure may cause allergic skin rash, itching, swelling.
WARNING: This chemical is known to the State of California to cause cancer.

NICKEL OXIDE
Is an IARC, NTP or OSHA carcinogen.
WARNING: This chemical is known to the State of California to cause cancer.

NICKEL, ANTIMONY, TITANIUM YELLOW PIGMENT
Is an IARC, NTP or OSHA carcinogen.
WARNING: This chemical is known to the State of California to cause cancer.

PETROLEUM NAPHTHA
Laboratory studies with rats have shown that petroleum distillates can cause kidney damage and kidney or liver tumors. These effects were not seen in similar studies with guinea pigs, dogs, or monkeys. Several studies evaluating petroleum workers have not shown a significant increase of kidney damage or an increase in kidney or liver tumors.

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE
May cause eye irritation with discomfort, tearing, or blurred vision. May cause moderate eye burning. Recurrent overexposure may result in liver and kidney injury. May cause irritation of the upper respiratory passages.

RED IRON OXI DE LIGHT
Repeated or prolonged skin or eye contact may cause any of the following: mechanical irritation

STODDARD SOLVENT
The following medical conditions may be aggravated by exposure: asthma skin disorders Laboratory studies with rats have shown that petroleum distillates can cause kidney damage and kidney or liver tumors. These effects were not seen in similar studies with guinea pigs, dogs, or monkeys. Several studies evaluating petroleum workers have not shown a significant increase of kidney damage or an increase in kidney or liver tumors.

TITANIUM DI OXI DE
In a lifetime inhalation test, lung cancers were found in some rats exposed to 250-mg/m³ respirable titanium dust. Analysis of the titanium dioxide concentrations in the rat's lungs showed that the lung clearance mechanism was overwhelmed and that the results at the massive 250 mg/m³ level are not relevant to the workplace.

TOLUENE
Chromosomal changes in the circulating blood of exposed workers have been reported. The significance of these reports is unclear because of exposure to other substances. Increased susceptibility to the effects of this material may be observed in people with preexisting disease of any of the following: central nervous system kidney liver respiratory system skin. May cause eye irritation with discomfort, tearing, or blurred vision. Can be absorbed through the skin in harmful amounts. Recurrent overexposure may result in liver and kidney injury. High airborne levels have produced irregular heartbeats in animals and occasional palpitations in humans. Rats exposed to very high airborne levels have exhibited high frequency hearing deficits. The significance of this to man is unknown. Aspiration may occur during swallowing or vomiting, resulting in lung damage. Material may be harmful or fatal if swallowed.
WARNING: This chemical is known to the State of California to cause birth defects or other reproductive harm.

VM&P NAPHTHA
Laboratory studies with rats have shown that petroleum distillates can cause kidney damage and kidney or liver tumors. These effects were not seen in similar studies with guinea pigs, dogs, or monkeys. Several studies evaluating petroleum workers have not shown a significant increase of kidney damage or an increase in kidney or liver tumors.

XYLENE
Increased susceptibility to the effects of this material may be observed in people with preexisting disease of any of the following: bone marrow cardiovascular system central nervous system kidney liver lungs. Can be absorbed through the skin in harmful amounts. Can irritate or burn eyes. Recurrent overexposure may result in liver and kidney injury. High exposures may produce irregular heartbeats. Canada classifies Xylene as a developmental toxin as high exposures to xylenes in some animal studies have been reported to cause health effects on the developing fetus/embryo. These effects were often at levels toxic to the adult animal. The significance of these effects to humans is not known. Aspiration may occur during swallowing or vomiting, resulting in lung damage. Material may be harmful or fatal if swallowed. Prolonged or repeated skin contact may cause drying, cracking, or irritation.
YELLOW IRON OXIDE
Eye contact may cause any of the following: mechanical irritation

SECTION 4 - First Aid Measures

First Aid Procedures:
Inhalation:
If affected by inhalation of vapor or spray mist, move to fresh air. If not breathing, give artificial respiration, preferably mouth-to-mouth. If breathing difficulty persists, or occurs later, consult a physician.

Ingestion:
In the unlikely event of ingestion, DO NOT INDUCE VOMITING. Call a physician immediately and have names of ingredients available.

Skin or eye:
In case of eye contact, immediately flush with plenty of water for at least 15 minutes; call a physician. In case of skin contact, wash thoroughly with soap and water. If irritation occurs, contact a physician.

SECTION 5 - Firefighting Measures

Flash Point (Closed Cup) See Section 11 for exact values.
Extinguishing media:
Universal aqueous film-forming foam, carbon dioxide, dry chemical.

Fire fighting procedures:
Full protective equipment, including self-contained breathing apparatus, is recommended. Water from fog nozzles may be used to prevent pressure build-up.

Fire & explosion hazards:
For flammable liquids, vapor/air will ignite when an ignition source is present. In other cases, when heated above the flash point, emits flammable vapors which, when mixed with air, can burn or be explosive. Fine mists or sprays may be flammable at temperatures below the flash point.

SECTION 6 - Accidental Release Measures

Steps to be taken in case material is released or spilled:
Ventilate area. Remove sources of ignition. Prevent skin and eye contact and breathing of vapor. Wear a properly fitted air-purifying respirator with organic vapor cartridges (NIOSH approved TC-23C), eye protection, gloves and protective clothing. Confine, remove with inert absorbent, and dispose of properly.

SECTION 7 - Handling and Storage

Precautions to be taken in handling and storing:
Observe label precautions. If combustible (flashpoint between 100 - 200°F), keep away from heat, sparks and flame. If flammable (flashpoint less than 100°F), also keep away from static discharges and other sources of ignition. If material is extremely flammable (flashpoint less than 20°F) or flammable, VAPORS MAY IGNITE EXPLOSIVELY OR CAUSE FLASH FIRE, respectively. Vapors may spread long distances. Prevent buildup of vapors. Close container after each use. Ground containers when pouring. Wash thoroughly after handling and before eating or smoking. Do not store above 120°F. If product is waterbased, do not freeze.

Other precautions:
If material is a coating: do not sand, flame cut, braze or weld dry coating without a NIOSH approved respirator or appropriate ventilation, and gloves.

SECTION 8 - Exposure Controls or Personal Protection

Engineering controls and work practices:
Ventilation:
Provide sufficient ventilation in volume and pattern to keep contaminants below applicable exposure limits.

Respiratory:
Do not breathe vapors or mists. Wear a properly fitted air-purifying respirator with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A) during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air-purifying respirator fit is not possible, wear a positive pressure, supplied-air respirator (NIOSH TC-19C). In all cases, follow respirator manufacturer’s directions for respirator use. Do not permit anyone without protection in the painting area.

Protective clothing:
Neoprene gloves and coveralls are recommended.

Eye protection:
Desirable in all industrial situations. Goggles are preferred to prevent eye irritation. If safety glasses are substituted, include splash guard or side shields.

SECTION 9 - Physical and Chemical Properties

Evaporation Rate Slower than Ether
Solubility in water NIL
Vapor Density Heavier than air
Approx. boiling range (°C) No Data Available
Approx. freezing range (°C) -92 - -83°C
Gallon weight (lbs./gal) 8.14 - 11.50
Specific gravity 0.98 - 1.38
Percent volatile by volume 51.11 - 70.33
Percent volatile by weight 42.81 - 65.00
Percent solids by volume 29.67 - 48.89
Percent solids by weight 35.00 - 57.19

SECTION 10 - Stability and Reactivity

Stability:
Stable

Incompatibility (materials to avoid):
None reasonably foreseeable

Hazardous decomposition products:
CO, CO, smoke, and oxides of any heavy metals that are reported in “Composition, Information on Ingredients” section.

Hazardous polymerization:
Will not occur.

Sensitivity to static discharge:
For flammable materials (flashpoint less than 100°F) and combustibles (flashpoint between 100-200°F) if heated above the flashpoint, solvent vapors in air may explode if static grounding and bonding is not used during transfer of this product.

Sensitivity to mechanical impact:
Not Applicable

SECTION 11 - Additional Information

PRODUCT CODE INGREDIENTS (Product Specific)

520U™ Acrylic Polymer-A, Aluminum (10%*), Aromatic Hydrocarbon, Ethylbenzene (0.9%*#@), Medium Mineral Spirits, N-Butyl Alcohol (3%*), Petroleum Naphtha, Propylene Glycol Monomethyl Ether Acetate, Xylene (4-5%*#@)

GAL WT: 8.64 WT PCT SOLIDS: 47.74 VOL PCT SOLIDS: 39.33
SOLVENT DENSITY: 7.44 VOC LE: 4.5 VOC AP: 4.5
FLASH POINT: 73°F to below 100°F H: 2 F: 3 R: 1 OSHA STORAGE: 1C

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TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: YES

521U™ Acrylic Polymer-A, Aluminum (14%*), Butyl Acetate, Ethylbenzene (0.9%*®), Medium Mineral Spirits, N-Butyl Alcohol (3%*), Petroleum Naphtha, Propylene Glycol Monomethyl Ether Acetate, Xylene (4.5%-®)
GAL WT: 8.74  WT PCT SOLIDS: 49.42  VOL PCT SOLIDS: 39.03
SOLVENT DENSITY: 7.25  VOC LE: 4.4  VOC AP: 4.4
FLASH POINT: 73°F to below 100°F  H: 2  F: 3  R: 1  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: YES

522U™ Acrylic Polymer-A, Aluminum (25%*), Aromatic Hydrocarbon, Butyl Acetate, N-Butyl Alcohol (2%*), Petroleum Naphtha, Propylene Glycol Monomethyl Ether Acetate, Stoddard Solvent, 1,2,4-Trimethyl Benzene (3-5%*)
GAL WT: 9.32  WT PCT SOLIDS: 51.04  VOL PCT SOLIDS: 38.91
SOLVENT DENSITY: 7.46  VOC LE: 4.6  VOC AP: 4.6
FLASH POINT: 73°F to below 100°F  H: 2  F: 3  R: 1  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEM CALLY REACTIVE: YES

523U™ Acrylic Polymer-A, Aluminum (11%*), Aromatic Hydrocarbon, Ethylbenzene (0.9%*®), Medium Mineral Spirits, N-Butyl Alcohol (3%*), Petroleum Naphtha, Propylene Glycol Monomethyl Ether Acetate, Xylene (4.5%-®)
GAL WT: 8.62  WT PCT SOLIDS: 46.93  VOL PCT SOLIDS: 38.35
SOLVENT DENSITY: 7.42  VOC LE: 4.6  VOC AP: 4.6
FLASH POINT: 73°F to below 100°F  H: 2  F: 3  R: 1  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEM CALLY REACTIVE: YES

531U™ Acrylic Polymer-C, Carbon Black (0.1%), Ethyl Acetic Ester, Ethylbenzene (0.2%*®), Propylene Glycol Monomethyl Ether Acetate, Toluene (3%*®), Xylene (1-1%*®)
GAL WT: 8.36  WT PCT SOLIDS: 35.15  VOL PCT SOLIDS: 30.63
SOLVENT DENSITY: 7.82  VOC LE: 5.4  VOC AP: 5.4
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO

532U™ Acrylic Polymer-C, Ethyl Acetic Ester, Ethylbenzene (0.1%-®), Nickel Oxide (1.6%-®), Nickel, Antimony, Titanium (29.9%-®), Propylene Glycol Monomethyl Ether Acetate, Toluene (3%-®)
GAL WT: 11.17  WT PCT SOLIDS: 57.19  VOL PCT SOLIDS: 39.54
SOLVENT DENSITY: 7.91  VOC LE: 4.8  VOC AP: 4.8
FLASH POINT: 20°F to below 73°F  H: 2  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO

533U™ Acrylic Polymer-C, Ethyl Acetic Ester, Ethylbenzene (0.2%-®), Propylene Glycol Monomethyl Ether Acetate, Quinacridone Pigment, Toluene (4%-®)
GAL WT: 8.60  WT PCT SOLIDS: 38.90  VOL PCT SOLIDS: 33.68
SOLVENT DENSITY: 7.93  VOC LE: 5.3  VOC AP: 5.3
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO

534U™ Acrylic Polymer-C, Ethyl Acetic Ester, Ethylbenzene (0.1%-®), Monoazo Pigment, Propylene Glycol Monomethyl Ether Acetate, Toluene (11%-®)
GAL WT: 8.66  WT PCT SOLIDS: 42.63  VOL PCT SOLIDS: 36.49
SOLVENT DENSITY: 7.83  VOC LE: 5.0  VOC AP: 5.0
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO

535U™ Acrylic Polymer-C, Butyl Acetate, Carbon Black (1.5%), Ethyl Acetate, Ethylbenzene (0.7%-®), Propylene Glycol Monomethyl Ether Acetate, Toluene (3%-®), Xylene (3%-®)
GAL WT: 8.31  WT PCT SOLIDS: 37.05  VOL PCT SOLIDS: 32.03
SOLVENT DENSITY: 7.70  VOC LE: 5.2  VOC AP: 5.2
FLASH POINT: 20°F to below 73°F  H: 2  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO

536U™ Acrylic Polymer-C, Ethyl Acetate, Ethylbenzene (0.2%-®), Propylene Glycol Monomethyl Ether Acetate, Red Iron Oxide Light, Toluene (3%-®)
GAL WT: 9.29  WT PCT SOLIDS: 43.25  VOL PCT SOLIDS: 32.73
SOLVENT DENSITY: 7.84  VOC LE: 5.3  VOC AP: 5.3
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO

537U™ Acrylic Polymer-C, Chrome-Antimony Titanate (21%-®), Ethyl Acetate, Ethylbenzene (0.1%-®), Propylene Glycol Monomethyl Ether Acetate, Toluene (4%-®)
GAL WT: 10.09  WT PCT SOLIDS: 49.60  VOL PCT SOLIDS: 35.55
SOLVENT DENSITY: 7.89  VOC LE: 5.1  VOC AP: 5.1
FLASH POINT: 20°F to below 73°F  H: 2  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO

539U™ Acrylic Polymer-C, Ethyl Acetate, Ethylbenzene (0.2%-®), Monoazo Pigment, Propylene Glycol Monomethyl Ether Acetate, Toluene (4%-®)
GAL WT: 8.76  WT PCT SOLIDS: 42.81  VOL PCT SOLIDS: 36.67
SOLVENT DENSITY: 7.92  VOC LE: 5.0  VOC AP: 5.0
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO

540U™ Acrylic Polymer-C, Ethyl Acetate, Ethylbenzene (0.2%-®), Monoazo Pigment, Propylene Glycol Monomethyl Ether Acetate, Toluene (4%-®)
GAL WT: 8.71  WT PCT SOLIDS: 42.62  VOL PCT SOLIDS: 36.18
SOLVENT DENSITY: 7.83  VOC LE: 5.0  VOC AP: 5.0
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO

541U™ Acrylic Polymer-C, Ethyl Acetate, Ethylbenzene (0.2%-®), Isocyanolinone-Pig-A, Propylene Glycol Monomethyl Ether Acetate, Toluene (4%-®), Xylene (1-1%-®)
GAL WT: 8.93  WT PCT SOLIDS: 43.59  VOL PCT SOLIDS: 36.20
SOLVENT DENSITY: 7.90  VOC LE: 5.0  VOC AP: 5.0
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO

543U™ Acrylic Polymer-C, Ethyl Acetate, Ethylbenzene (0.2%-®), Isocyanolinone-Pig-B, Propylene Glycol Monomethyl Ether Acetate, Toluene (4%-®)
GAL WT: 8.81  WT PCT SOLIDS: 42.47  VOL PCT SOLIDS: 35.98
SOLVENT DENSITY: 7.92  VOC LE: 5.1  VOC AP: 5.1
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO

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TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO
FLASH POINT: 20°F to below 73°F  H: 2  F: 3  R: 0  OSHA STORAGE: IB
SOLVENT DENSITY: 7.92    VOC LE:   4.8  VOC AP:   4.8

Toluene (3%*@), Propylene Glycol Monomethyl Ether Acetate, Titanium Dioxide,

TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO
FLASH POINT: 20°F to below 73°F  H: 2  F: 3  R: 0  OSHA STORAGE: IB
SOLVENT DENSITY: 7.92    VOC LE:   4.9  VOC AP:   4.9

GAL WT: 10.42  WT PCT SOLIDS: 38.07
SOLVENT DENSITY: 7.92    VOC LE:   4.9  VOC AP:   4.9
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALY REACTIVE: NO

Toluene (3%*@), Lead Chromate Molybdate (32.1%*@), Propylene Glycol Monomethyl Ether Acetate, Toluene (2%*@)

TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO
FLASH POINT: 20°F to below 73°F  H: 2  F: 3  R: 0  OSHA STORAGE: IB
SOLVENT DENSITY: 7.81   VOC LE:   5.3  VOC AP:   5.3

Chromate (16.3%*@), Propylene Glycol Monomethyl Ether Acetate, Toluene (3%*@)

TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
SOLVENT DENSITY: 7.80   VOC LE:   5.3  VOC AP:   5.3

Amyl Ketone, Phthalocyanine Blue Pigment, Propylene Glycol Monomethyl Ether Acetate, Toluene (3%*@)

TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO
FLASH POINT: 20°F to below 73°F  H: 2  F: 3  R: 0  OSHA STORAGE: IB
SOLVENT DENSITY: 7.85   VOC LE:   5.3  VOC AP:   5.3

Nickel Azo Complex (6.2%*@), Propylene Glycol Monomethyl Ether Acetate, Toluene (3%*@)

TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
SOLVENT DENSITY: 7.91     VOC LE:   5.2  VOC AP:   5.2

GAL WT: 8.54  WT PCT SOLIDS: 39.71
SOLVENT DENSITY: 7.89    VOC LE:   5.3  VOC AP:   5.3
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALY REACTIVE: NO

Toluene (2%*@)

TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
SOLVENT DENSITY: 7.91     VOC LE:   5.1  VOC AP:   5.1

GAL WT: 8.48  WT PCT SOLIDS: 38.00
SOLVENT DENSITY: 7.91     VOC LE:   5.3  VOC AP:   5.3
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALY REACTIVE: NO

Toluene (3%*@), Xylene (1-1%*@)

TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
SOLVENT DENSITY: 7.91     VOC LE:   5.2  VOC AP:   5.2

GAL WT: 8.58  WT PCT SOLIDS: 47.54
SOLVENT DENSITY: 7.91     VOC LE:   5.1  VOC AP:   5.1
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALY REACTIVE: NO

Nickel Azo Complex (6.2%*@), Propylene Glycol Monomethyl Ether Acetate, Quinacridone Pigment, Toluene (3%*@), Xylene (2-2%*@)

TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
SOLVENT DENSITY: 7.94     VOC LE:   5.3  VOC AP:   5.3

GAL WT: 8.56  WT PCT SOLIDS: 38.14
SOLVENT DENSITY: 7.94     VOC LE:   5.3  VOC AP:   5.3
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALY REACTIVE: NO

Toluene (2%*@), VM&P Naphtha

TSCA STATUS: In compliance  PHOTOCHEMICALLY REACTIVE: NO
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
SOLVENT DENSITY: 7.95     VOC LE:   5.1  VOC AP:   5.1

GAL WT: 9.77  WT PCT SOLIDS: 47.54
SOLVENT DENSITY: 7.91     VOC LE:   5.1  VOC AP:   5.1
FLASH POINT: 20°F to below 73°F  H: 1  F: 3  R: 0  OSHA STORAGE: IB
TSCA STATUS: In compliance  PHOTOCHEMICALY REACTIVE: NO

October 1, 2002
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564U™ Acrylic Polymer-C, Ethyl Acetic Ester, Ethylbenzene (0.2%*@), Iron Oxide, Propylene Glycol Monomethyl Ether Acetate, Toluene (3%* @), VM&P Naphtha, Xylene (1-1%* @)

565U™ Acrylic Polymer-C, Ethyl Acetic Ester, Ethylbenzene (0.2%* @), Propylene Glycol Monomethyl Ether Acetate, Quinacridone Pigment, Toluene (3%* @)

567U™ Acrylic Polymer-C, Dioxazine Carbozole Pigment, Ethyl Acetic Ester, Ethylbenzene (0.2%* @), Propylene Glycol Monomethyl Ether Acetate, Toluene (3%* @)

568U™ Acrylic Polymer-C, Ethyl Acetic Ester, Ethylbenzene (0.1%* @), Phthalocyanine Blue Pigment, Propylene Glycol Monomethyl Ether Acetate, Toluene (3%* @)

570U™ Acrylic Polymer-B, Butyl Acetate, Ethyl Acetic Ester, Ethylbenzene (0.2%@), Methyl Amyl Ketone, Propylene Glycol Monomethyl Ether Acetate, Substituted Benzotriazole, Toluene (3%* @), Xylene (1-1%* @)

571U™ Acrylic Polymer-C, Cab (1.7%), Ethyl Acetic Ester, Ethylbenzene (0.1%* @), Propylene Glycol Monomethyl Ether Acetate, Toluene (3%* @), VM&P Naphtha

572U™ Acrylic Polymer-C, Cab (1.4%), Ethyl Acetic Ester, Propylene Glycol Monomethyl Ether Acetate, Toluene (5%* @), VM&P Naphtha